

Ion Implantation and Applications for Power Devices

Outline

Introduction

- Silicon carbide doping challenges
 - Implant Species and Source Operation
 - High Temperature Implant for Implant Damage Control

Silicon Carbide Structure and Implant Solutions

- High Energy Implant for SiC Trench MOSFET
- Purion XEmax High Energy System

Summary



Axcelis at a Glance

Global leader in technology development and manufacturing of ion implant systems and services for the semiconductor industry for 45 years

- Serving the ~\$2.7B ion implant systems market
- Based in Beverly, MA with headcount greater than 1700 worldwide
- Global customer support infrastructure
- Growing installed base of greater than 3000 tools
- Strong IP portfolio

Supplier of record to leading semiconductor CAPEX spenders in all market segments including DRAM, NAND, Foundry, Logic, Power and Image Sensor



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Product Overview - Common Purion Platform

Application Space	High Current	Medium Energy/ High Current	Medium Energy/ Medium Current	High Energy
Base Products/Model	Purion H Purion Dragon	Purion H200	Purion M	Purion XE/EXE/VXE Purion XEmax
Power Series™		Purion H200 SiC	Purion M SiC	Purion XE/EXE SiC
Customer Markets	Adv DRAM/NAND & Logic Material Modification	Power Device Mature Technologies	Power Device RF Mature Technologies Adv DRAM/NAND	Power Device Image Sensor Mature Technologies Adv DRAM/NAND



Silicon Carbide Doping Challenges

Aluminium: P-type dopant

• Solid source vaporizer like, All



Implant and Annealing Strategy

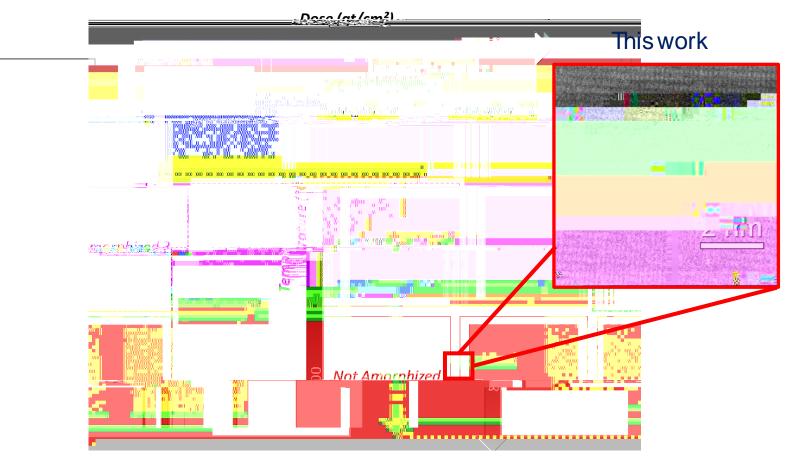
Advanced ion implantation Control & Minimize defect level

Avoid capping layer process and to reduce manufacturing costs

Laser annealing to combine high temperature activation efficiency with no high thermal budget-induced extending defects



Hot Implant and Annealing Control to Implant Damages



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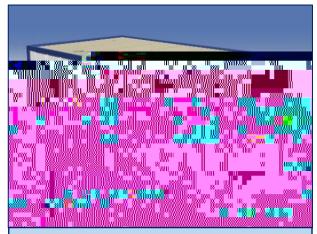
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[1] Y. Negoro et al. (2004).

- High Temperature Implant for SiC Implant Defect Control
- "Warm" or Room Temperature Implants at Lower Lose for Productivity Consideration



Axcelis High Energy Implant Systems



Purion XE/EXE/VXE Purion XEmax

Purion XE/EXE SiC

Power Device Image Sensor Mature Technologies Adv DRAM/NAND Linear acceleration (LINAC) technology

- Market leader
- High productivity
- Reliable and cost effective

High temperature implant for SiC

- Purion XE
- Purion EXE

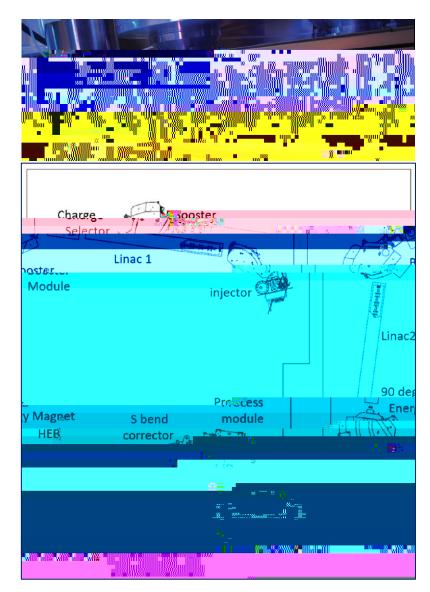
New developed systems:

- Purion XEmax
 - Ultra high energy system (15MeV)
 - To satisfy implant roadmap requirement

Axcelis Offers Complete Set of High Energy Systems for IC Manufacturing



Purion XEmax High Energy System



Designed to achieve high energy implant capability

- Higher extraction current
- Longer source life

Booster module acceleration

- Select higher charge state ion after booster
- Eliminate energetic contaminants generated from ion source



S bend corrector magnet

• Provide accurate ion beam angle control

Purion XEmax, Axcelis ultra-high energy implanter with BoostTM technology, Shu Satoh, IIT 2022



Axcelis Purion Power Series for SiC Highest Productivity Solution for ALL Implants in SiC HVM







Highest Productivity Tool Set for



Summary

Axcelis makes critical R&D investments to fuel continued innovation that further differentiates our products

Axcelis tools provide a variety of competitive advantages across all customer segments

Axcelis provides SiC implantation solutions

- Medium energy with high current implant capability
- Provide high temperature implant capability with high productivity
- Provide high energy system for profile optimization/engineering





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